

# FOREWORD

This repair manual has been prepared as a supplement to TOYOTA SUPRA collision damaged repair manual to provide information on the repair methods (including cutting and welding operations, but excluding painting) recommended by TOYOTA for collision-damaged body components of the TOYOTA SUPRA WITH SPORT ROOF.

Applicable models: MA70 series

This manual consists of body repair methods, exploded diagrams and illustrations of the body components and other information relating to body panel replacement such as handling precautions, tools, equipment, etc.

Body construction will sometimes differ depending on specifications and country of destination. Therefore, please keep in mind that the information contained herein is based on vehicles for general destinations.

For the service of specifications and repair procedures other than collision-damaged body components of the TOYOTA SUPRA WITH SPORT ROOF, refer to the following repair manuals.

Manual Name	Pub. No.
7M-GE Engine Repair Manual	RM029E
TOYOTA SUPRA Chassis and Body Repair Manual	RM427E
TOYOTA SUPRA Chassis and Body Repair Manual Supplement	RM036E
TOYOTA SUPRA Electrical Wiring Diagram Manual	EWD013E
TOYOTA SUPRA Repair Manual (USA and Canada)	M/Y Version
TOYOTA SUPRA Electrical Wiring Diagram Manual (USA and Canada)	M/Y Version
TOYOTA SUPRA collision Damaged Repair Manual	BRM005E
Fundamental Body Repair Procedures	BRM002E
Fundamental Painting Procedures	36438E

All information contained in this manual is the most up-to-date at the time of publication. However, specifications and procedures are subject to change without prior notice.

**TOYOTA MOTOR CORPORATION**