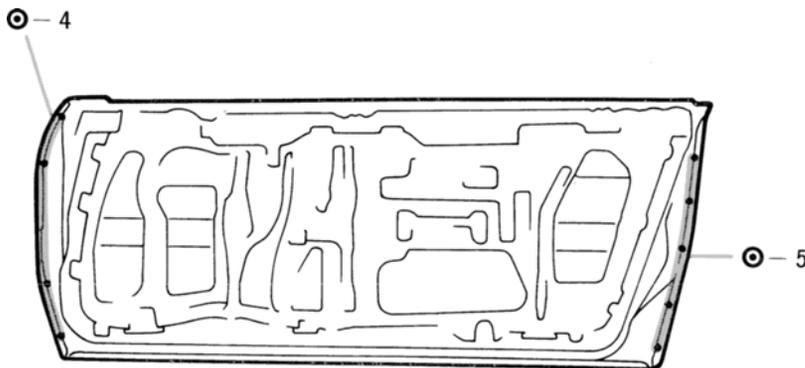
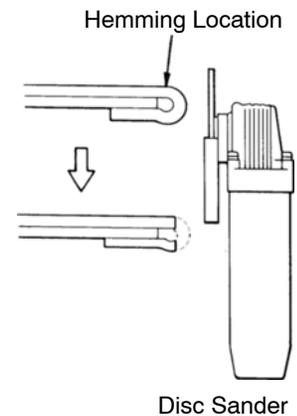
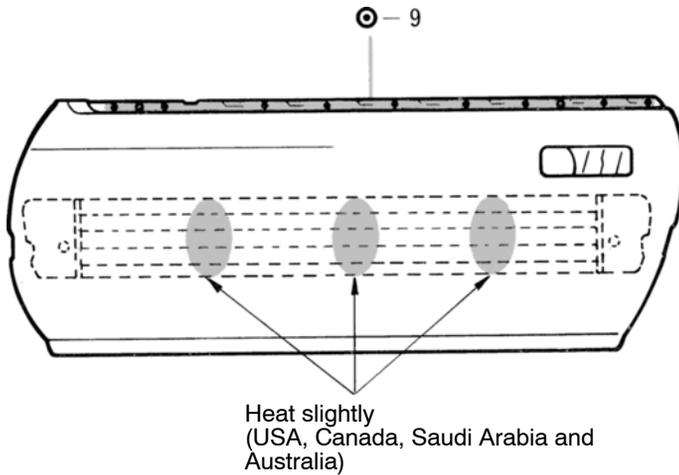
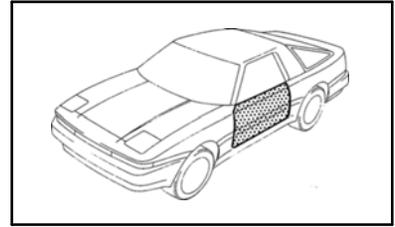


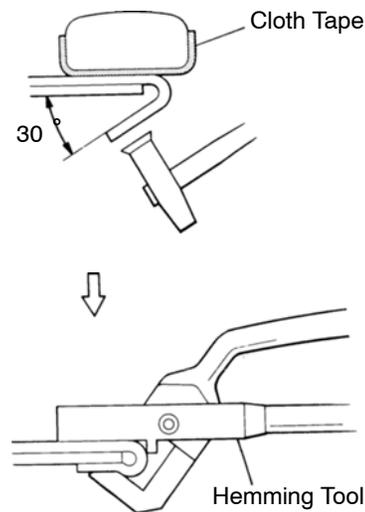
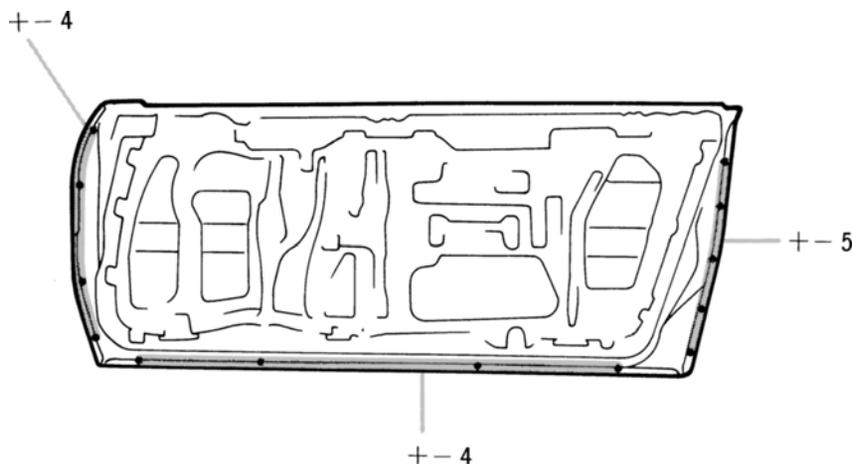
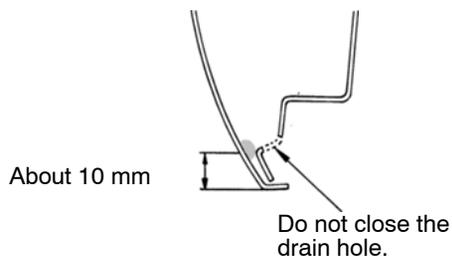
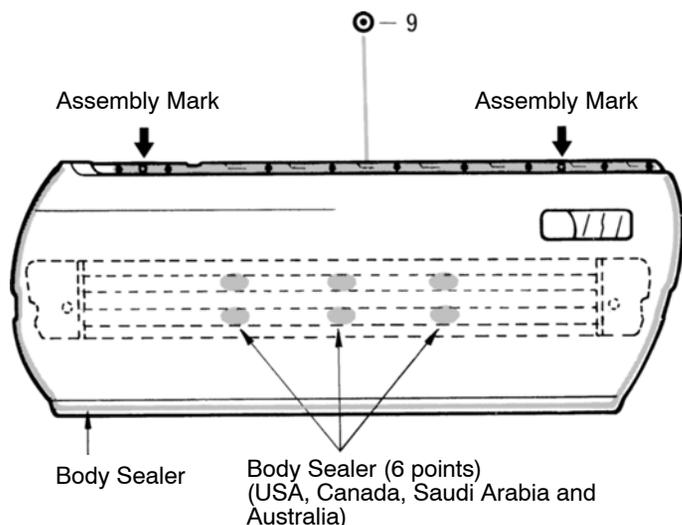
FRONT DOOR OUTER PANEL (ASSY)

REMOVAL



1. Grind out the hemming location, and remove the outer panel.
2. Slightly heating the outer panel will soften the sealer and make removal easier. (USA, Canada, Saudi Arabia and Australia).

INSTALLATION



mm	in.
10	0.39

1. Before temporarily installing the new part, coat the back side of the new panel with body sealer.

NOTE:

- 1) Coat evenly about 10 mm (0.39 in.) from the flange and 3 mm (0.12 in.) in diameter
- 2) For other sealing points, refer to section SU.
- 3) Determine the position for the new panel by the assembly marks.

3. Bend the flange hem approx. 30° with a hammer and dolly. Then use a hemming tool.

NOTE:

- 1) Perform hemming in three steps, being careful not to warp the panel.
- 2) If a hemming tool cannot be used, hem with a hammer and dolly.