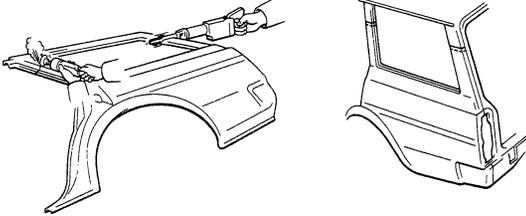
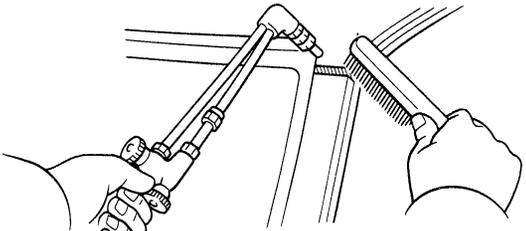
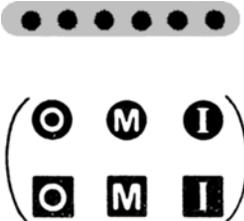
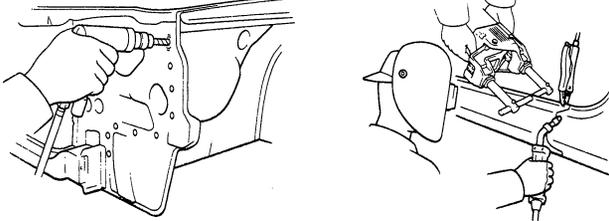
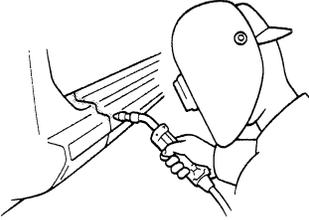
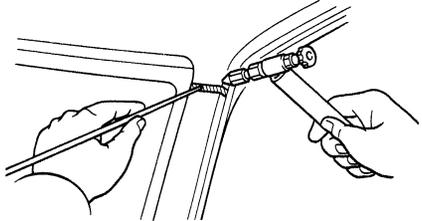
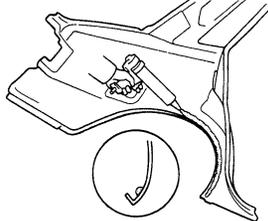


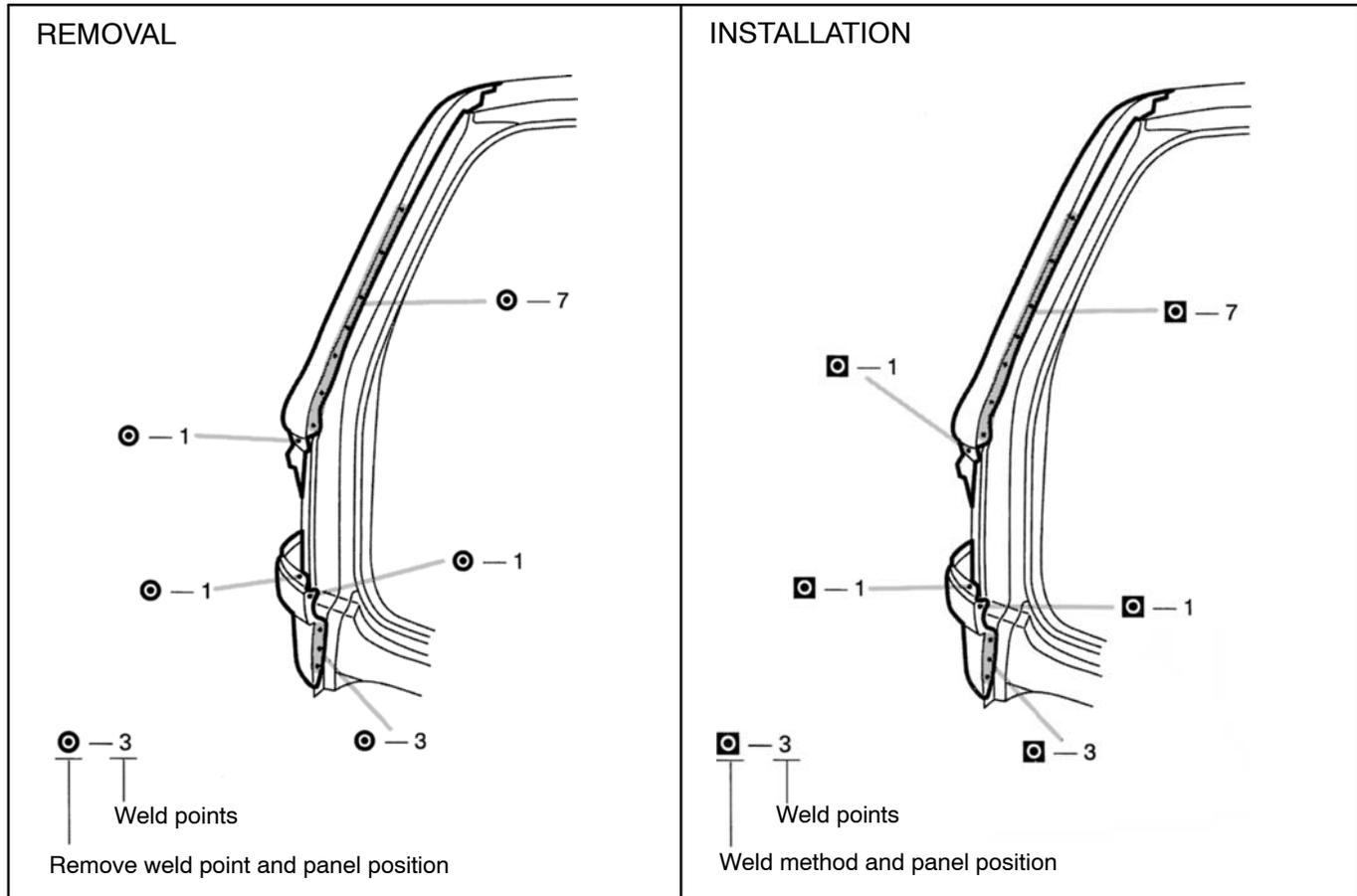
# SYMBOLS

The following symbols are used in the welding Diagrams in Section RE of this manual to indicate cutting areas and the types of weld required.

SYMBOLS	MEANING	ILLUSTRATION
	<p>SAW CUT OR ROUGH CUT</p>	
	<p>REMOVE BRAZE</p>	
	<p>WELD POINTS  SPOT WELD OR MIG PLUG WELD  (See page <a href="#">IN-5</a>)</p>	
	<p>CONTINUOUS MIG WELD (BUTT WELD OR TACK WELD)</p>	
	<p>BRAZE</p>	
	<p>BODY SEALER</p>	

### Illustration of Weld Point Symbols

**EXAMPLE:**



SYMBOL	MEANING	ILLUSTRATION	SYMBOL	MEANING	ILLUSTRATION
<div style="display: flex; flex-direction: column; align-items: center;"> <div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px;"></div> <div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">M</div> <div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">I</div> </div>	Remove Weld Points		<div style="display: flex; flex-direction: column; align-items: center;"> <div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px;"></div> <div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">M</div> <div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">I</div> </div>	Spot Weld	
<div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">O</div>	(Outside)		<div style="display: flex; flex-direction: column; align-items: center;"> <div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px;"></div> <div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">M</div> <div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">I</div> </div>	Mig Plug Weld	
<div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">M</div>	(Middle)		<div style="display: flex; flex-direction: column; align-items: center;"> <div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px;"></div> <div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">M</div> <div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">I</div> </div>	Mig Plug Weld	
<div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">I</div>	(Inside)		<div style="display: flex; flex-direction: column; align-items: center;"> <div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px;"></div> <div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">M</div> <div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">I</div> </div>	Mig Plug Weld	
<p><i>HINT: Panel position symbols are as seen from the working posture.</i></p>			<div style="width: 20px; height: 20px; border: 1px solid black; border-radius: 50%; margin-bottom: 5px; display: flex; align-items: center; justify-content: center;">+</div>	Spot MIG Weld	