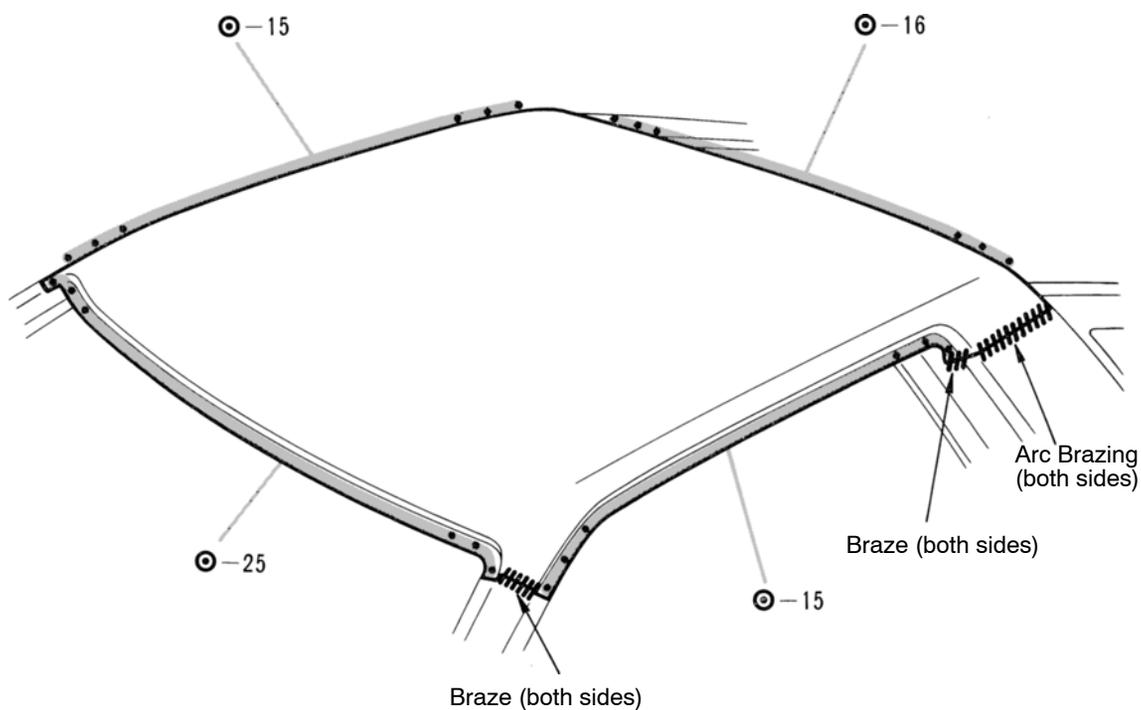
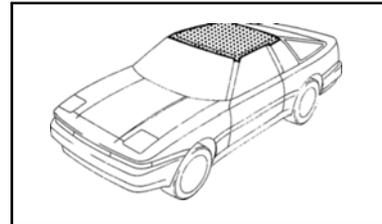
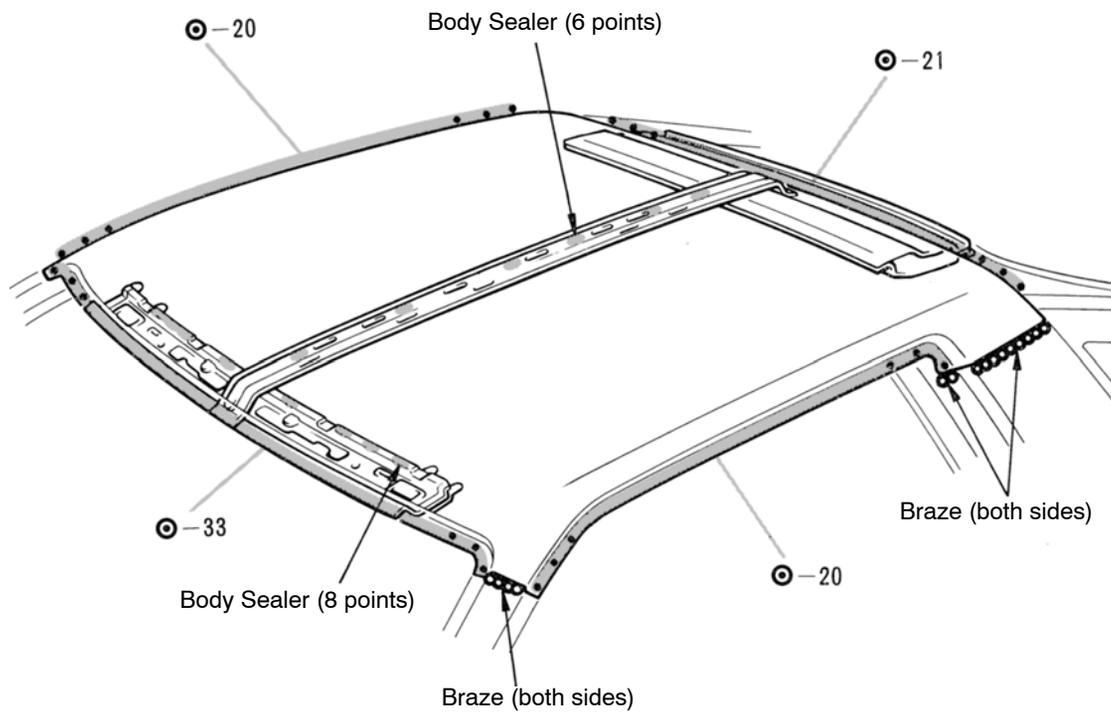


**ROOF PANEL (ASSY)****REMOVAL**

1. Heat the brazed area of the front pillar and scrape off the brazing with a wire brush.  
**NOTE: Be careful not to overheat the pillar.**
2. Cut off the roof panel tip at the quarter panel are brazing connection with a cut grinder.

## INSTALLATION



1. Before temporarily installing the new part, apply body sealer to the windshield header panel, roof panel center reinforcement and back window opening frame.

**NOTE:**

- 1) Apply just enough sealer for the new part to make contact.
- 2) For other sealing points, refer to section SU.

2. Braze the front body pillar connection.

**NOTE: Before performing these operations, place a wet rag on the roof panel to protect it from damage.**