

TRANSFER (A340F)**Service Data**

Oil pump body	Body clearance	STD	0.10 – 0.16 mm	0.0039 – 0.0063 in.	
		Limit	0.16 mm	0.0063 in.	
	Tip clearance	STD	0.08 – 0.16 mm	0.0031 – 0.0063 in.	
		Limit	0.16 mm	0.0063 in.	
	Side clearance	STD	0.03 – 0.08 mm	0.0012 – 0.0031 in.	
		Limit	0.08 mm	0.0031 in.	
Rear output shaft assembly	Drive sprocket thrust clearance	STD	0.10 – 0.25 mm	0.0039 – 0.0098 in.	
		Limit	0.25 mm	0.0098 in.	
	Driven sprocket oil clearance	STD	0.010 – 0.055 mm	0.0004 – 0.0022 in.	
		Limit	0.055 mm	0.0022 in.	
	Rear output shaft journal diameter	Limit	Part A	27.98 mm	1.1016 in.
			Part B	36.98 mm	1.4559 in.
	Front drive shift fork to hub sleeve clearance	Limit	1.0 mm	0.039 in.	
	High and low shift fork to hub sleeve clearance	Limit	1.0 mm	0.039 in.	
	Rear output shaft snap ring thickness	Mark			
		A	2.10 – 2.15 mm	0.0827 – 0.0846 in.	
		B	2.15 – 2.20 mm	0.0846 – 0.0866 in.	
		C	2.20 – 2.25 mm	0.0866 – 0.0886 in.	
		D	2.25 – 2.30 mm	0.0886 – 0.0906 in.	
		E	2.30 – 2.35 mm	0.0906 – 0.0925 in.	
		F	2.35 – 2.40 mm	0.0925 – 0.0945 in.	
		G	2.40 – 2.45 mm	0.0945 – 0.0965 in.	
		H	2.45 – 2.50 mm	0.0965 – 0.0984 in.	
J		2.50 – 2.55 mm	0.0984 – 0.1004 in.		
Input shaft	Input shaft journal outer diameter	Limit	47.59 mm	1.8736 in.	
		Limit	39.14 mm	1.5409 in.	
	Input shaft bushing diameter	Limit	39.14 mm	1.5409 in.	
		Limit	39.14 mm	1.5409 in.	
	Synchronizer ring to sprocket clearance	STD	1.15 – 1.85 mm	0.0453 – 0.0728 in.	
		Limit	0.8 mm	0.0031 in.	
	Input shaft snap ring thickness	Mark			
		A	2.10 – 2.15 mm	0.0827 – 0.0846 in.	
		B	2.15 – 2.20 mm	0.0846 – 0.0866 in.	
		C	2.20 – 2.25 mm	0.0866 – 0.0886 in.	
D		2.25 – 2.30 mm	0.0886 – 0.0906 in.		
E		2.30 – 2.35 mm	0.0906 – 0.0925 in.		
F		2.35 – 2.40 mm	0.0925 – 0.0945 in.		
G		2.40 – 2.45 mm	0.0945 – 0.0965 in.		
H		2.45 – 2.50 mm	0.0965 – 0.0984 in.		
J		2.50 – 2.55 mm	0.0984 – 0.1004 in.		
Input shaft snap ring thickness	Mark	K	2.55 – 2.60 mm	0.1004 – 0.1024 in.	
		L	2.60 – 2.65 mm	0.1024 – 0.1043 in.	
		L	2.60 – 2.65 mm	0.1024 – 0.1043 in.	
		L	2.60 – 2.65 mm	0.1024 – 0.1043 in.	

Service Data (Cont'd)

Input Shaft (Cont'd)		M	2.65 – 2.70 mm	0.1043 – 0.1063 in.
		N	2.70 – 2.75 mm	0.1063 – 0.1083 in.
		P	2.75 – 2.80 mm	0.1083 – 0.1102 in.
		Q	2.80 – 2.85 mm	0.1102 – 0.1122 in.
		R	2.85 – 2.90 mm	0.1122 – 0.1142 in.
		S	2.90 – 2.95 mm	0.1142 – 0.1161 in.
		T	2.95 – 3.00 mm	0.1161 – 0.1181 in.
		U	3.00 – 3.05 mm	0.1181 – 0.1201 in.
Planetary gear	Pinion gear thrust clearance	STD	0.11 – 0.86 mm	0.0043 – 0.0339 in.
		Limit	0.86 mm	0.0339 in.
	Pinion gear oil clearance	STD	0.009 – 0.038 mm	0.0004 – 0.0015 in.
		Limit	0.038 mm	0.0015 in.
	Outer bearing snap ring thickness	Mark		
		1	1.45 – 1.50 mm	0.0571 – 0.0591 in.
		2	1.50 – 1.55 mm	0.0591 – 0.0610 in.
		3	1.55 – 1.60 mm	0.0610 – 0.0630 in.
4		1.60 – 1.65 mm	0.0630 – 0.0650 in.	
Inner bearing depth	5	1.65 – 1.70 mm	0.0650 – 0.0669 in.	
			5.0 – 5.6 mm	0.197 – 0.220 in.
Oil seal	Speedometer driven gear oil seal depth		25 mm	0.98 in.
	Shift fork shaft oil seal depth		-0.5 – 0.5 mm	-0.020 – 0.020 in.

Torque Specifications

Part tightened	kg-cm	ft-lb	N-m
Oil pump plate	75	65 in.-lb	7.4
Straight screw plug for oil pump body	300	22	29
Straight screw plug for ring gear	190	14	19
Oil pump body × Front case	115	8	11
Separator with oil strainer	185	13	18
Straight screw plug for shift fork shaft	190	14	19
Front case × Rear case	380	27	37
Extension housing	115	8	11
Companion flange lock nut	1,200	87	118
Control retainer or upper cover	185	13	18
Front retainer	115	8	11
Transfer indicator switch	380	27	37
Transfer assembly × Transmission	380	27	37
Transfer L4 position switch	380	27	37
Transfer × Transfer adaptor	380	27	37
Engine rear mounting	260	19	25
Transfer × Dynamic damper	380	27	37
(Regular cab w/ Planetary gear type transfer)			