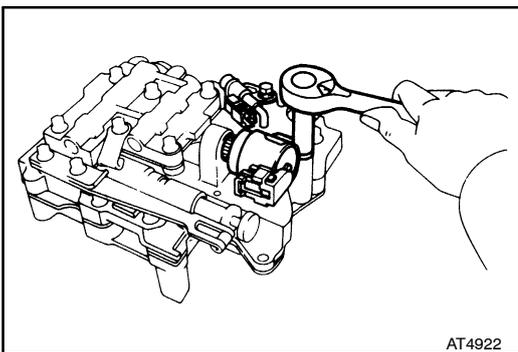
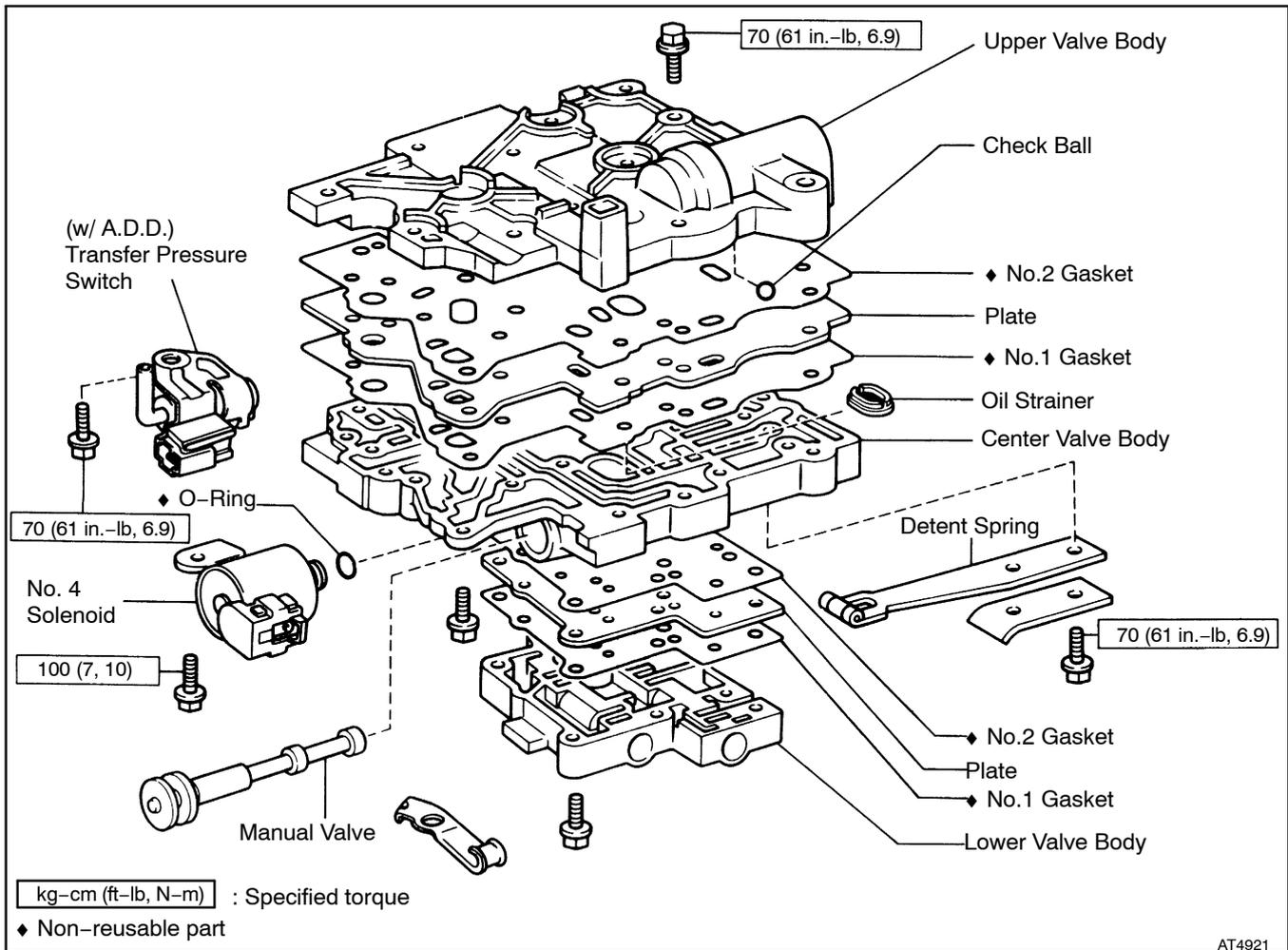
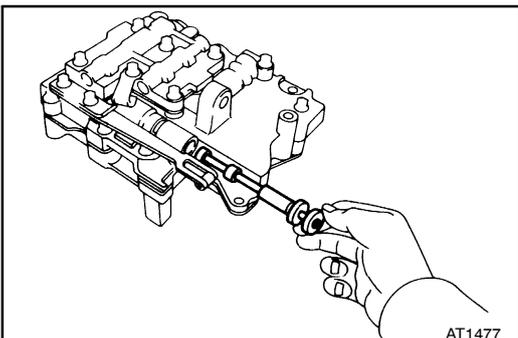


Transfer Valve Body COMPONENTS

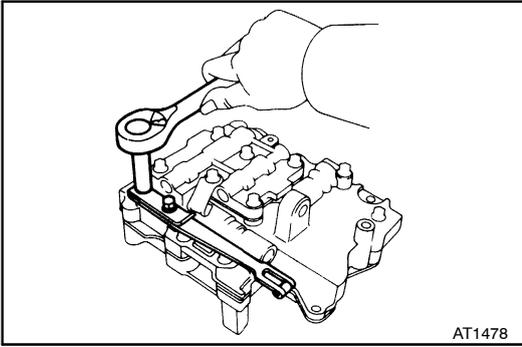


(Disassembly of Transfer Valve Body)

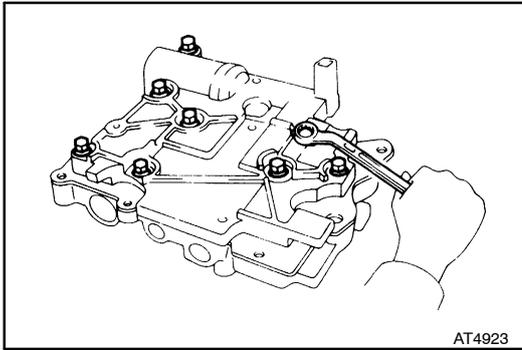
1. **REMOVE NO. 4 SOLENOID**
 - (a) Remove the bolt and No. 4 solenoid.
 - (b) Remove the O-ring from the solenoid.
2. **(w/ A.D.D.) REMOVE TRANSFER PRESSURE SWITCH**



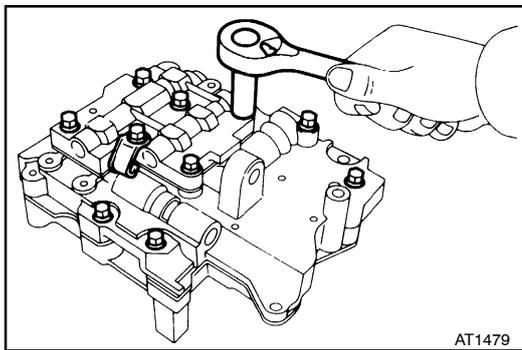
3. **REMOVE MANUAL VALVE**



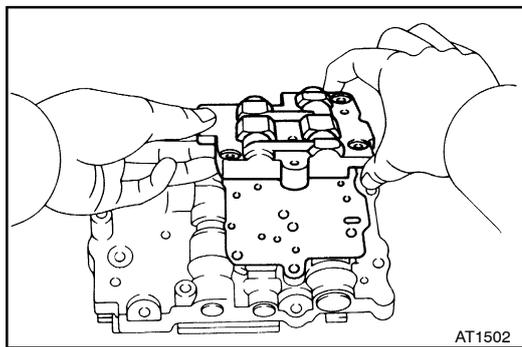
4. REMOVE DETENT SPRING



5. REMOVE EIGHT BOLTS FROM UPPER VALVE BODY

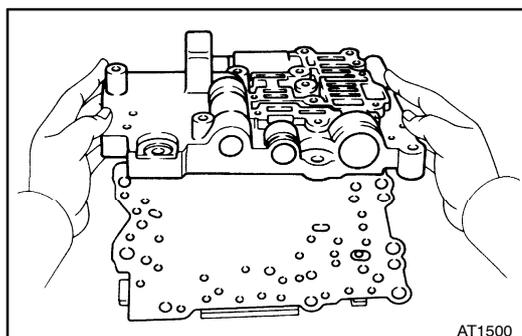


6. TURN ASSEMBLY OVER AND REMOVE TEN BOLTS FROM LOWER AND CENTER VALVE BODIES



7. LIFT OFF LOWER VALVE BODY

- (a) Remove the lower valve body.
- (b) Remove the plate and two gaskets.



8. LIFT OFF CENTER VALVE BODY

- (a) Remove the center valve body.
- (b) Remove the plate and two gaskets.