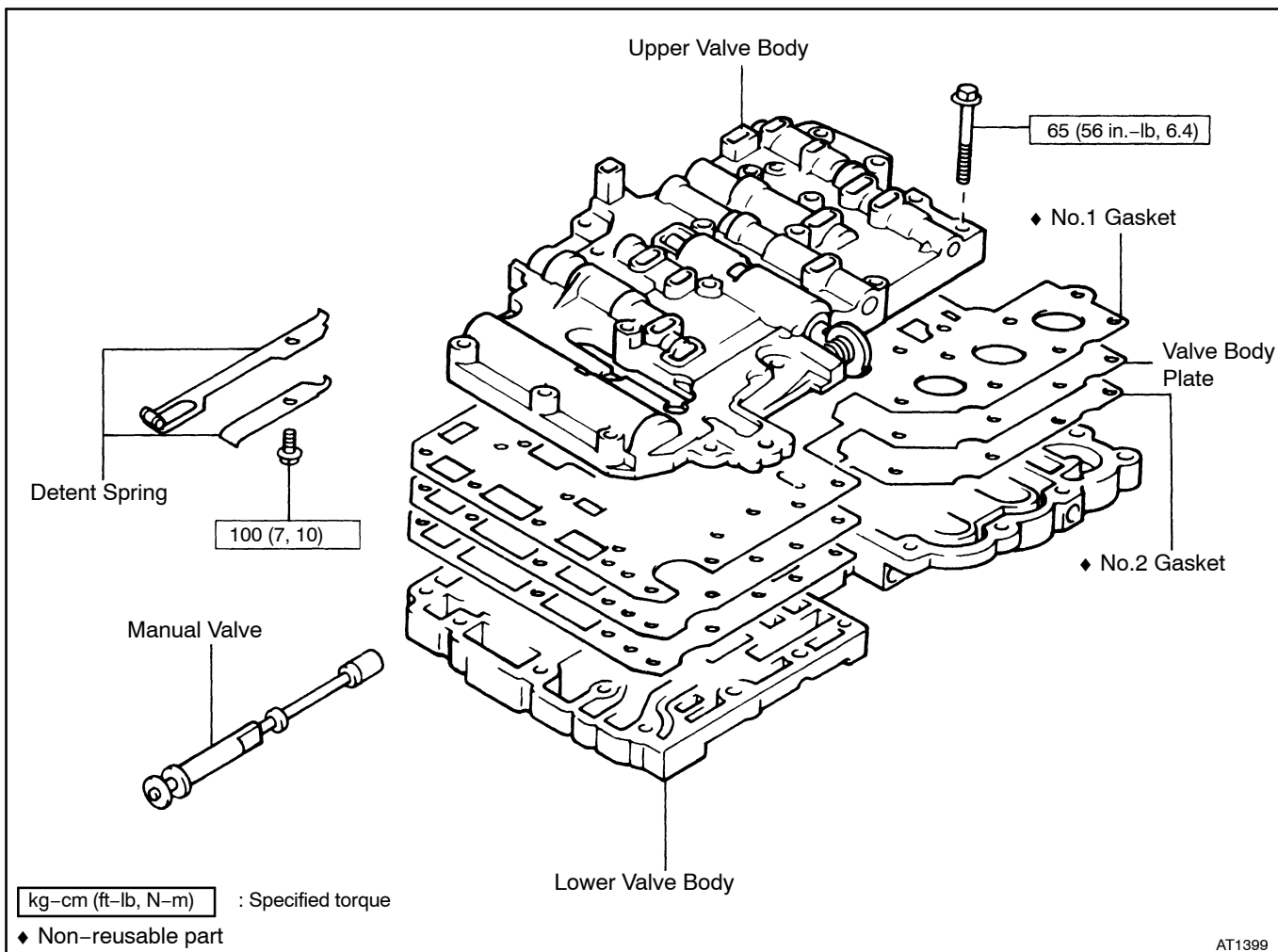
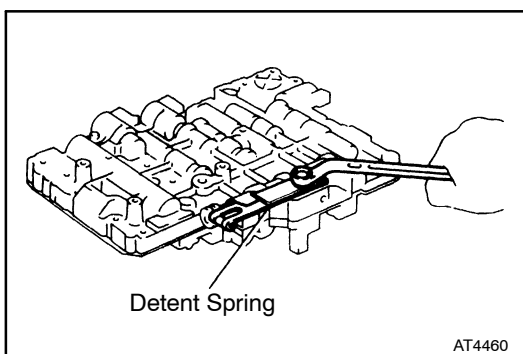


Valve Body COMPONENTS

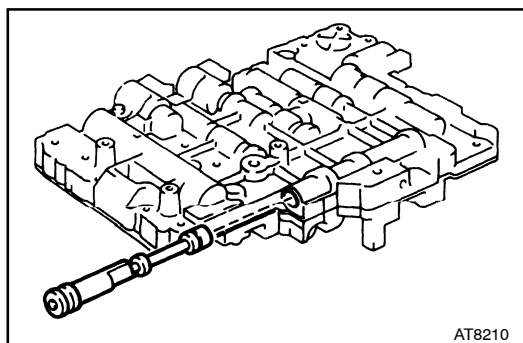


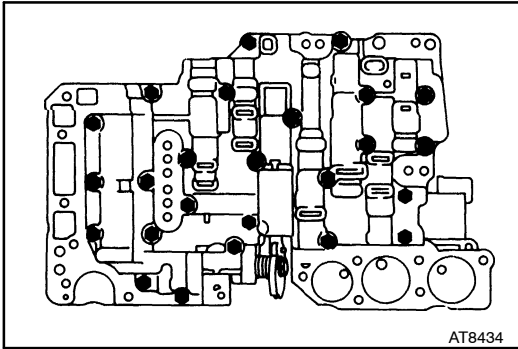
(Disassembly of Valve Body)

1. UNBOLT AND REMOVE DETENT SPRING

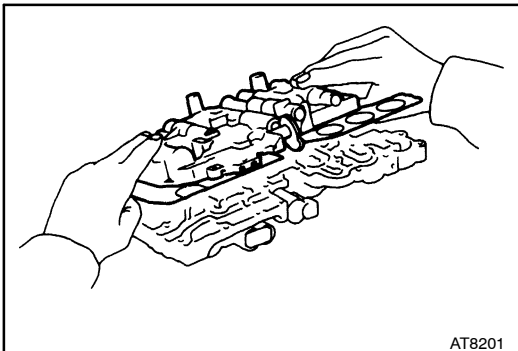


2. REMOVE MANUAL VALVE





- 3. TURN OVER ASSEMBLY AND REMOVE TWENTY-FIVE BOLTS**



- 4. LIFT OFF UPPER VALVE BODY AND PLATE AS A SINGLE UNIT**

Hold the valve body plate to the upper valve body.

HINT: Be careful that the check balls and strainer do not fall out.