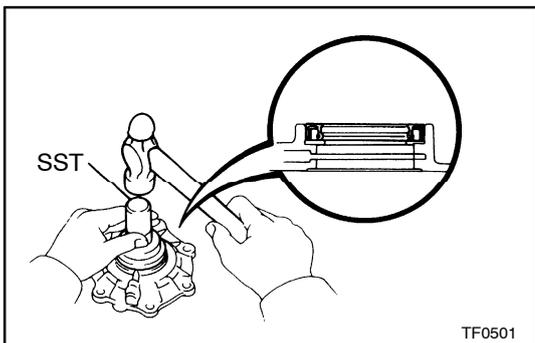
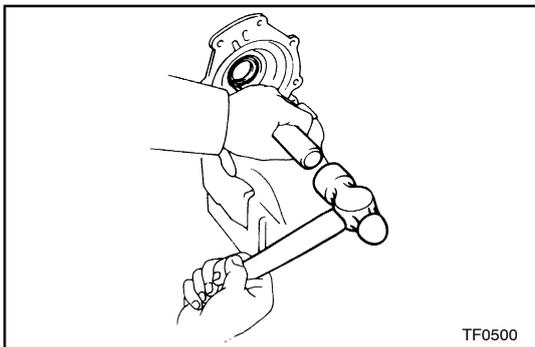
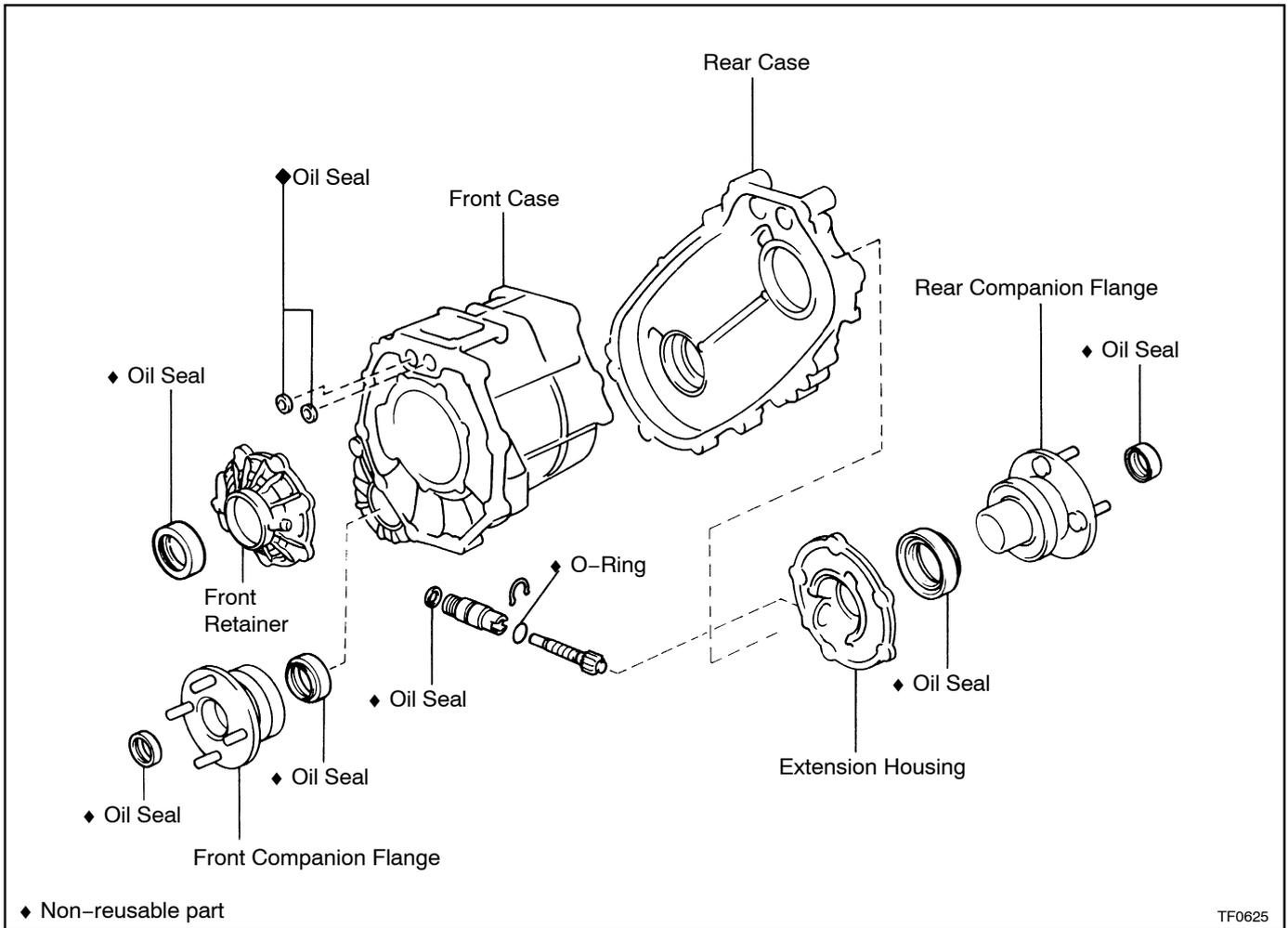


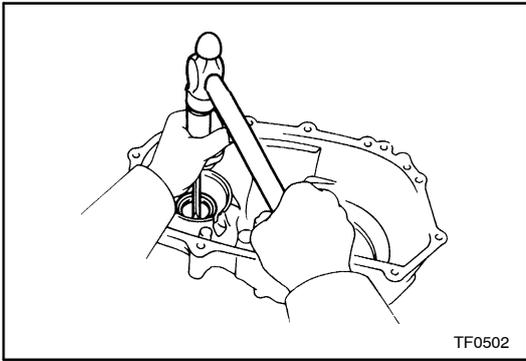
Oil Seals

COMPONENTS



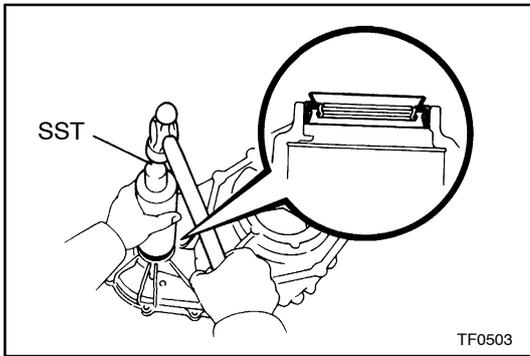
REPLACEMENT OF OIL SEALS

1. **IF NECESSARY, REPLACE FRONT RETAINER OIL SEAL**
 - (a) Using a screwdriver and hammer, drive out the oil seal.
 - (b) Using SST and a hammer, drive in a new oil seal until its surface is flush with the retainer upper surface.
SST 09223-22010
 - (c) Coat the lip of the oil seal with MP grease.



2. IF NECESSARY, REPLACE FRONT CASE OIL SEAL

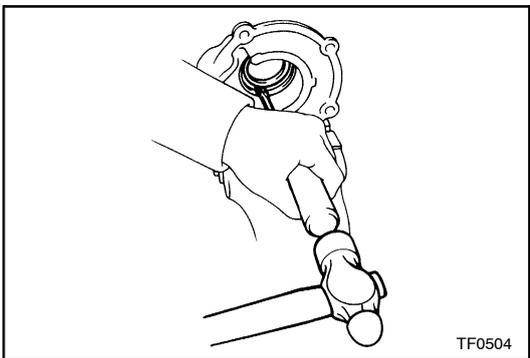
- (a) Using a screwdriver and hammer, drive out the oil seal.



- (b) Using SST and a hammer, drive in a new oil seal until its surface is flush with the case upper surface.

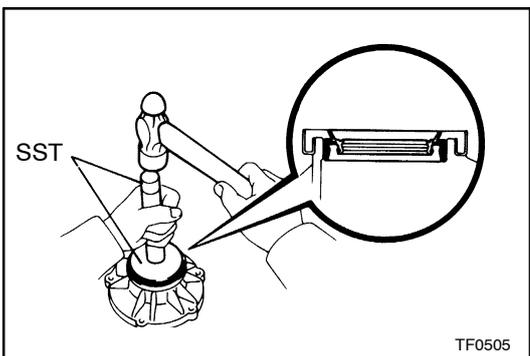
SST 09316-60010 (09316-00010)

- (c) Coat the lip of the oil seal with MP grease.



3. IF NECESSARY, REPLACE EXTENSION HOUSING OIL SEAL

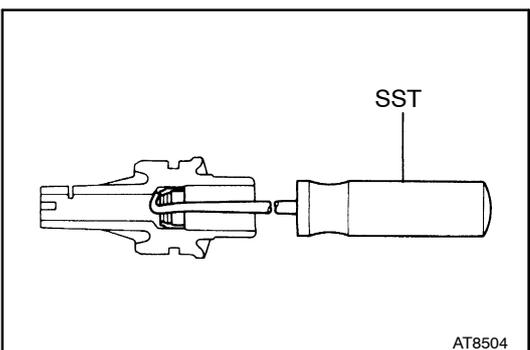
- (a) Using a screwdriver and hammer, drive out the oil seal.



- (b) Using SST and a hammer, drive in a new oil seal until its surface is flush with the housing upper surface.

SST 09550-22010 (09550-00020, 09550-00031)

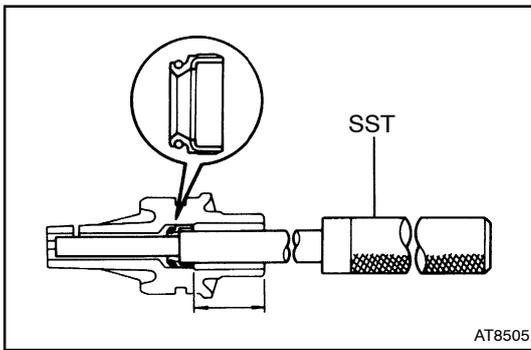
- (c) Coat the lip of the oil seal with MP grease.



4. IF NECESSARY, REPLACE SPEEDOMETER DRIVEN GEAR OIL SEAL

- (a) Using SST, pull out the oil seal.

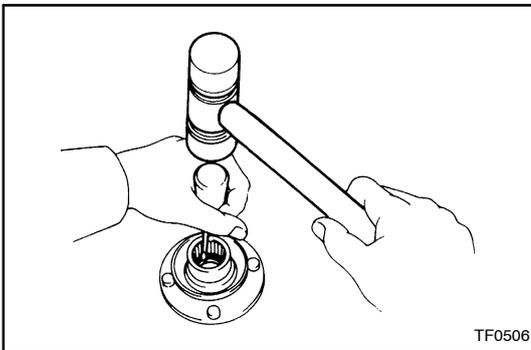
SST 09921-00010



(b) Using SST, drive a new oil seal into the sleeve.

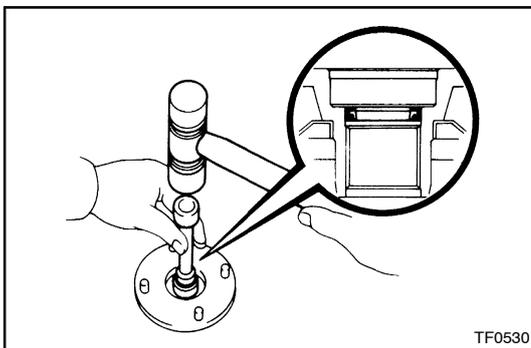
SST 09201-60011

Oil seal depth: 25 mm (0.98 in.)



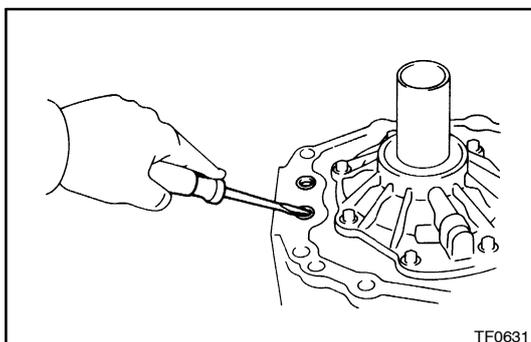
5. IF NECESSARY, REPLACE FRONT AND REAR COMPANION FLANGE OIL SEAL

(a) Using a screwdriver and hammer, drive out the oil seal.



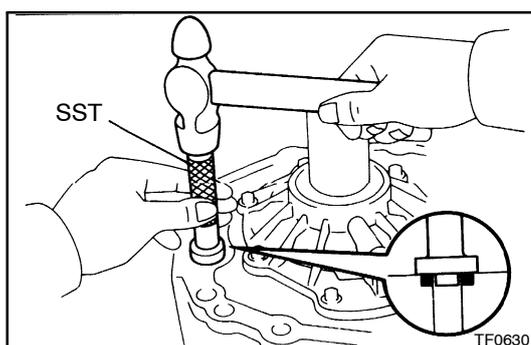
(b) Using a socket wrench and hammer, drive in a new oil seal.

(c) Coat the lip of the oil seal with MP grease.



6. IF NECESSARY, REPLACE SHIFT FORK SHAFT OIL SEALS

(a) Using a screwdriver, pry out the oil seal.



(b) Using SST and a hammer, drive in a new oil seal.

SST 09304-12012

**Oil seal depth: -0.5 - 0.5 mm
(-0.0197 - 0.0197 in.)**