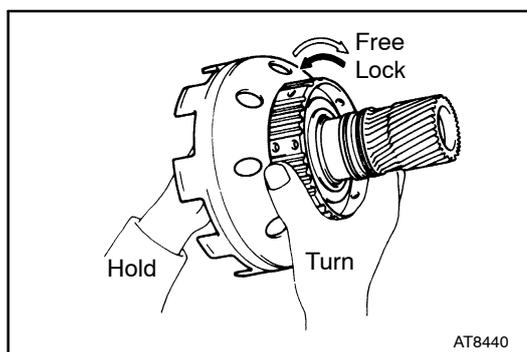
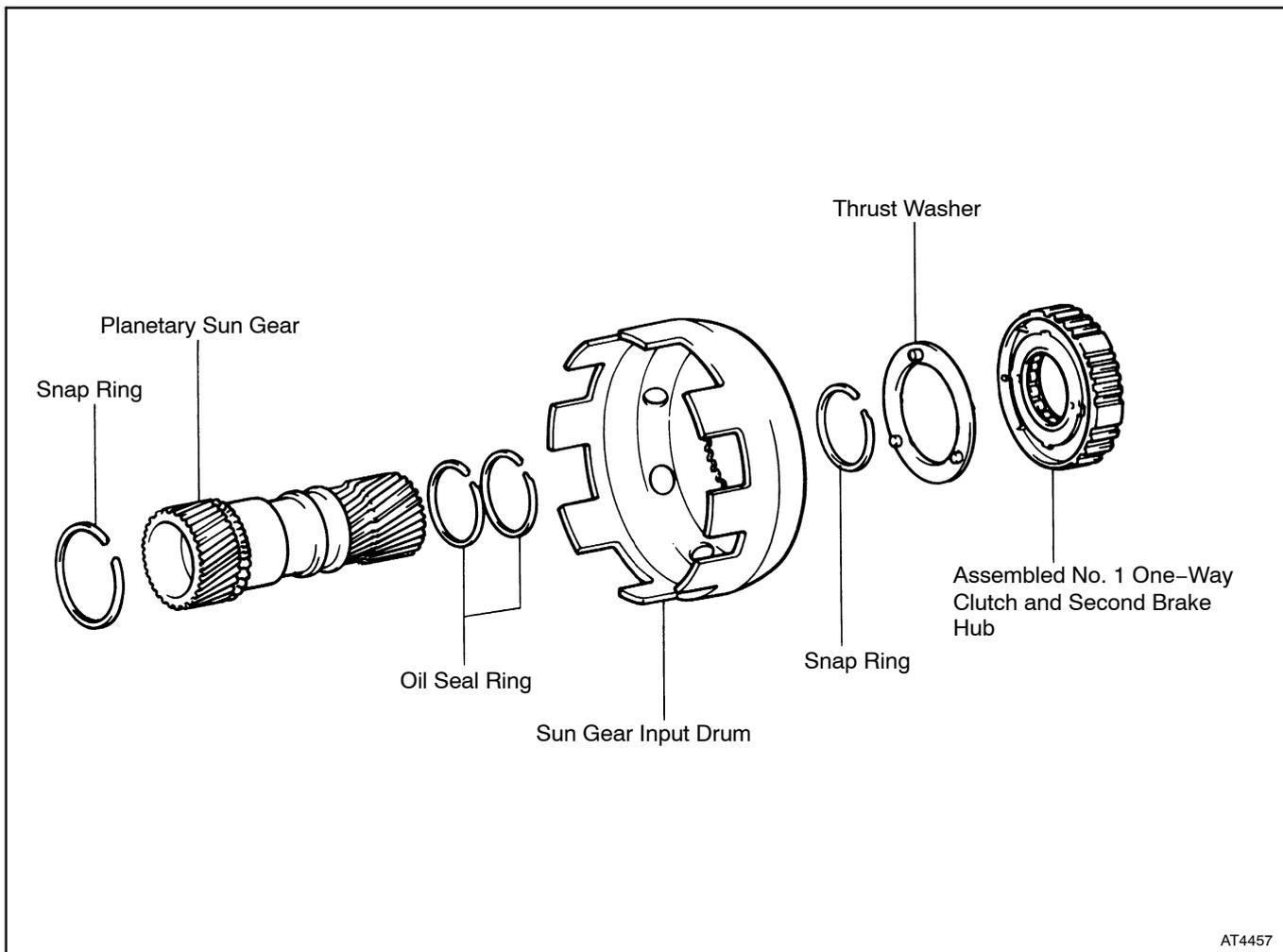
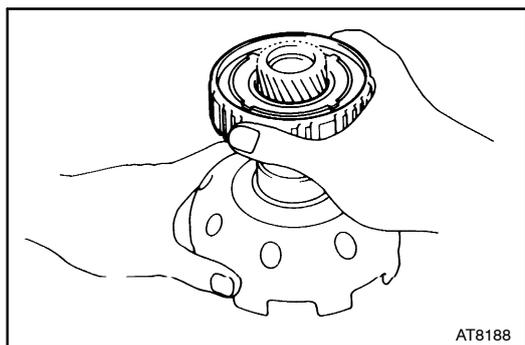


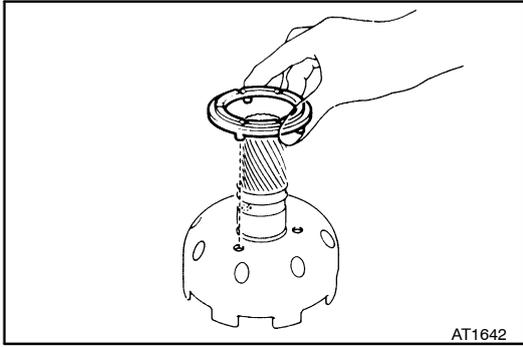
Planetary Sun Gear and No. 1 One-Way Clutch COMPONENTS



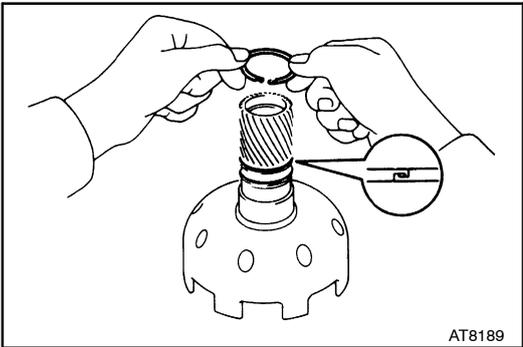
DISASSEMBLY OF PLANETARY SUN GEAR AND NO. 1 ONE-WAY CLUTCH

- 1. CHECK OPERATION OF NO. 1 ONE-WAY CLUTCH**
Hold the planetary sun gear and turn the second brake hub. The second brake hub turns freely clockwise and locks counterclockwise.
- 2. REMOVE ASSEMBLED NO. 1 ONE-WAY CLUTCH AND SECOND BRAKE HUB**

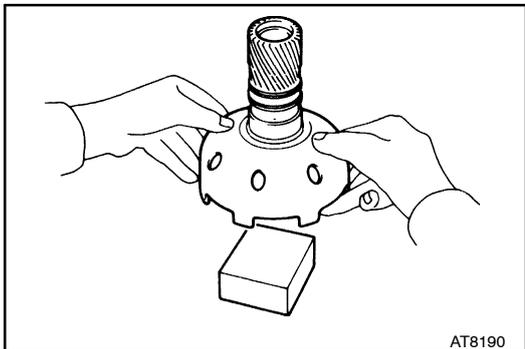




3. REMOVE THRUST WASHER FROM SUN GEAR INPUT DRUM

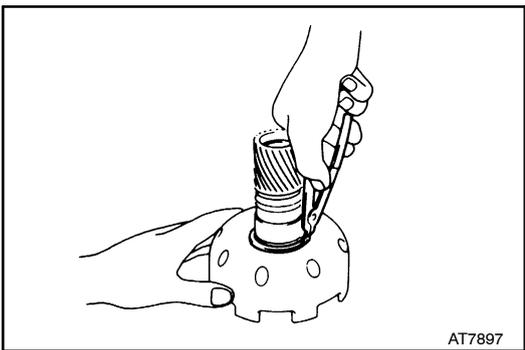


4. REMOVE OIL SEAL RINGS



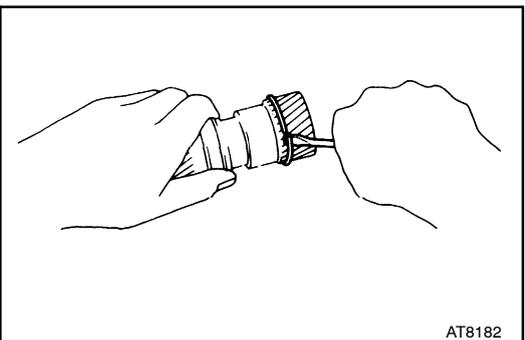
5. REMOVE SUN GEAR INPUT DRUM FROM PLANETARY SUN GEAR

(a) Use a wooden block, etc. as work stand.

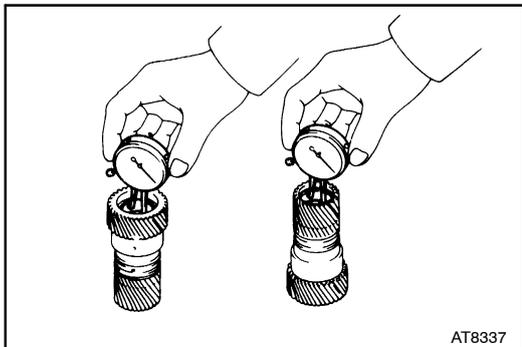


(b) Using snap ring pliers, remove the snap ring.

(c) Remove the sun gear input drum from the planetary sun gear.



6. REMOVE SNAP RING FROM PLANETARY SUN GEAR



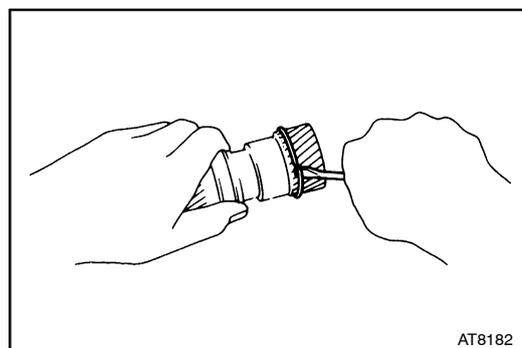
INSPECTION OF PLANETARY SUN GEAR

CHECK PLANETARY SUN GEAR BUSHINGS

Using a dial indicator, measure the inside diameter of the planetary sun gear bushings.

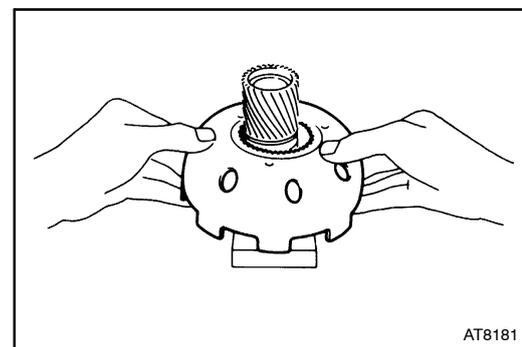
Maximum inside diameter: 27.08 mm (1.0661 in.)

If the inside diameter is greater than the maximum, replace the planetary sun gear.



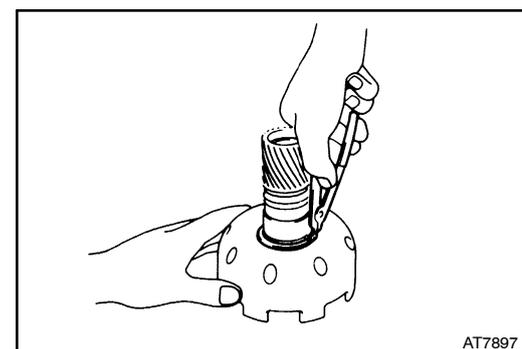
ASSEMBLY OF PLANETARY SUN GEAR AND NO. 1 ONE-WAY CLUTCH

1. INSTALL SNAP RING TO PLANETARY SUN GEAR

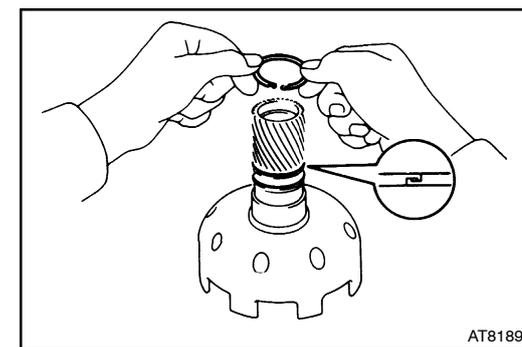


2. INSTALL SUN GEAR INPUT DRUM

- (a) Place a wooden block, etc. as a work stand and place the planetary sun gear onto it.
- (b) Install the sun gear input drum onto the planetary sun gear.



- (c) Install the snap ring with snap ring pliers.

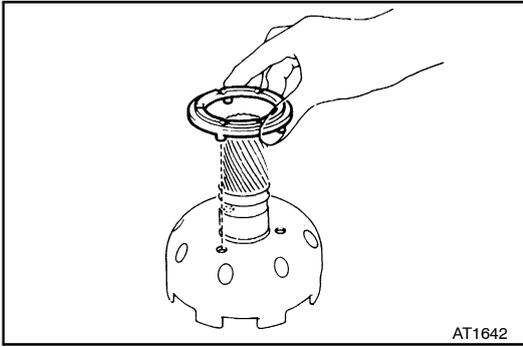


3. INSTALL OIL SEAL RINGS

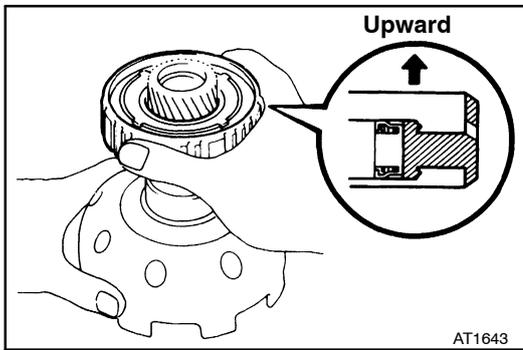
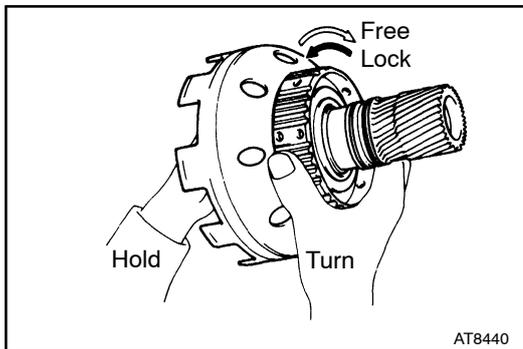
- (a) Coat the two oil seal rings with ATF.
- (b) Install the two oil seal rings onto the planetary sun gear.

NOTICE: Do not spread the ring ends too much.

HINT: After installing the oil seal rings, check that they rotate smoothly.

**4. INSTALL THRUST WASHER**

HINT: Make sure that the lug shapes match the holes on the sun gear input drum.

**5. INSTALL ASSEMBLED NO. 1 ONE-WAY CLUTCH AND SECOND BRAKE HUB ONTO PLANETARY SUN GEAR AS SHOWN****6. CHECK OPERATION OF NO. 1 ONE-WAY CLUTCH**

Hold the planetary sun gear and turn the second brake hub. The second brake hub turns freely clockwise and locks counterclockwise.