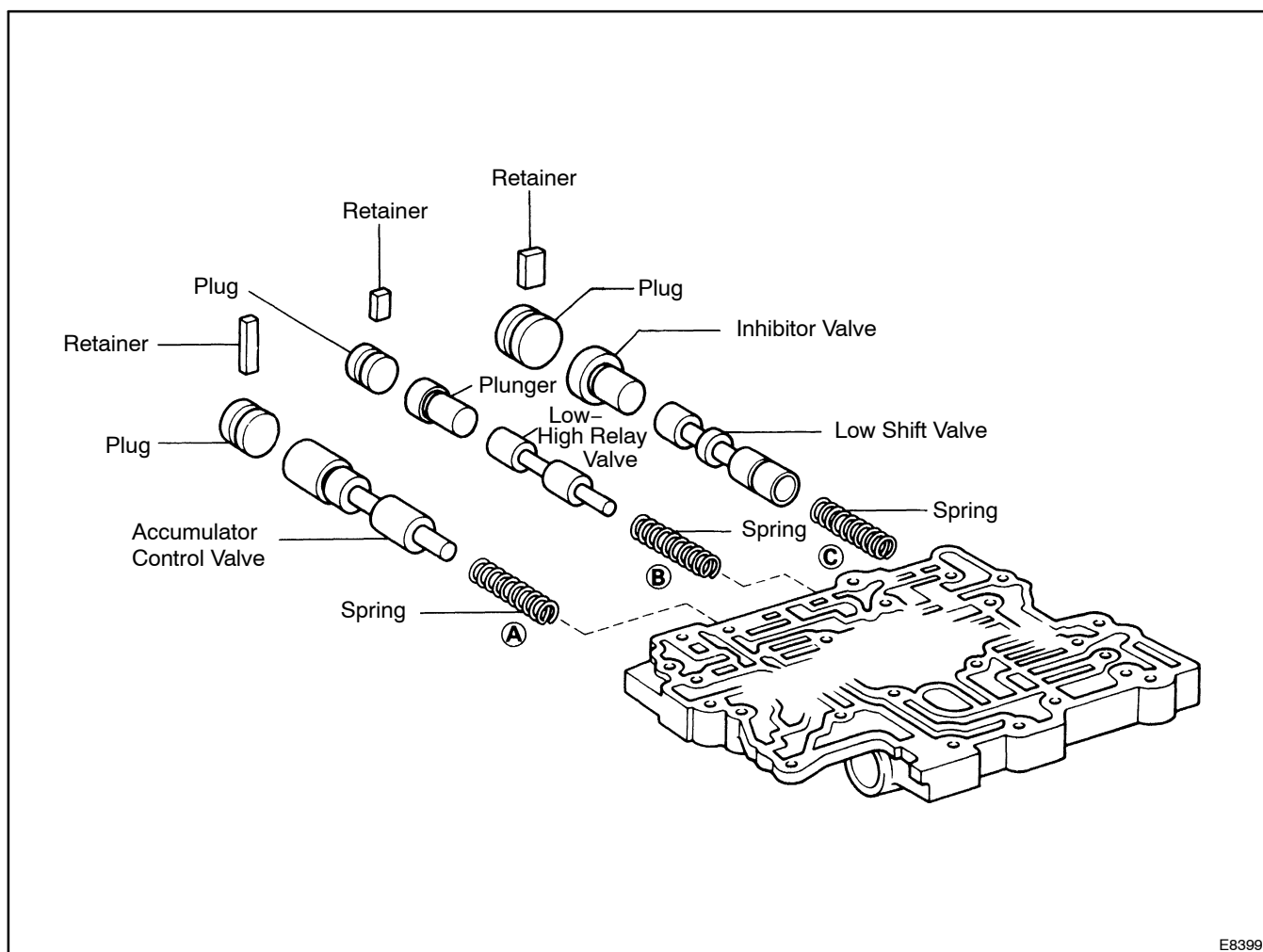


**(Center Valve Body)****COMPONENTS**

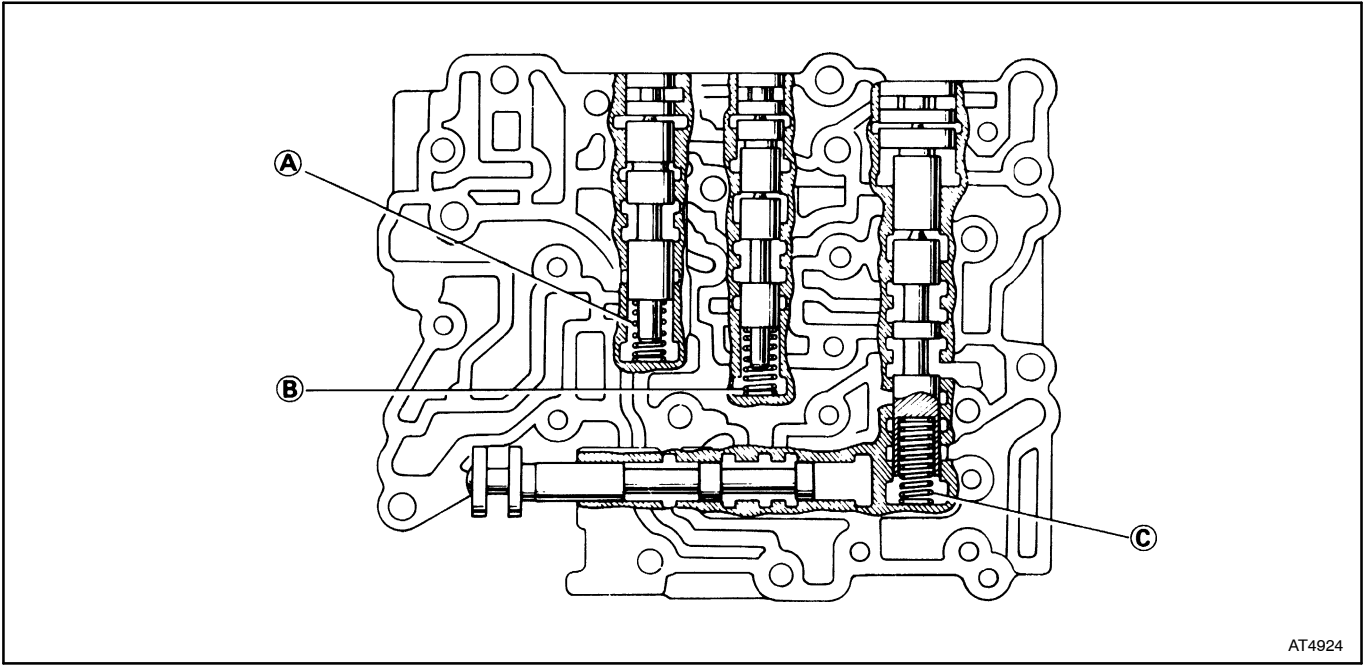
E8399

**SPECIFICATIONS OF VALVE BODY SPRINGS**

Spring		Free length mm (in.)	Coil outer diameter mm (in.)	Total No. of coils	Color
<b>(A)</b>	Accumulator control valve	29.3 (1.154)	8.2 (0.323)	11.8	White
<b>(B)</b>	Low-high relay valve	31.7 (1.248)	8.5 (0.335)	11.2	Light Blue
<b>(C)</b>	Low shift valve	29.2 (1.150)	8.2 (0.323)	13.0	Yellow

**HINT:** During reassembly, please refer to the spring specifications above to help differentiate the different springs.

SECTIONAL VIEW OF VALVE BODY



AT4924

LOCATION OF RETAINERS

A top-down view of the valve body casting, showing the layout of the internal passages. Three specific locations are marked with labels A, B, and C, corresponding to the retainers listed in the table. Retainer A is located at the top left, Retainer B is at the top center, and Retainer C is at the top right.

mm (in.)				
	Retainer	Height	Width	Thickness
A	Accumulator control valve	21.2 (0.835)	5.0 (0.197)	3.2 (0.126)
B	Low-high relay valve	8.5 (0.335)	5.0 (0.197)	3.2 (0.126)
C	Low shift valve	9.5 (0.374)	9.5 (0.374)	3.2 (0.126)

AT7937