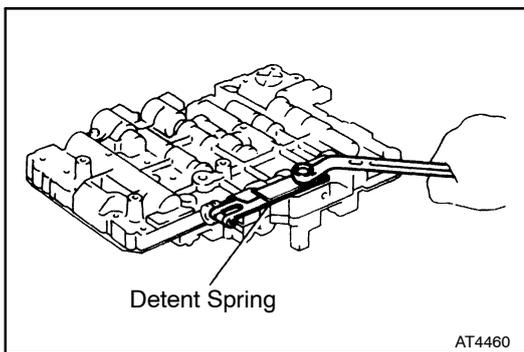
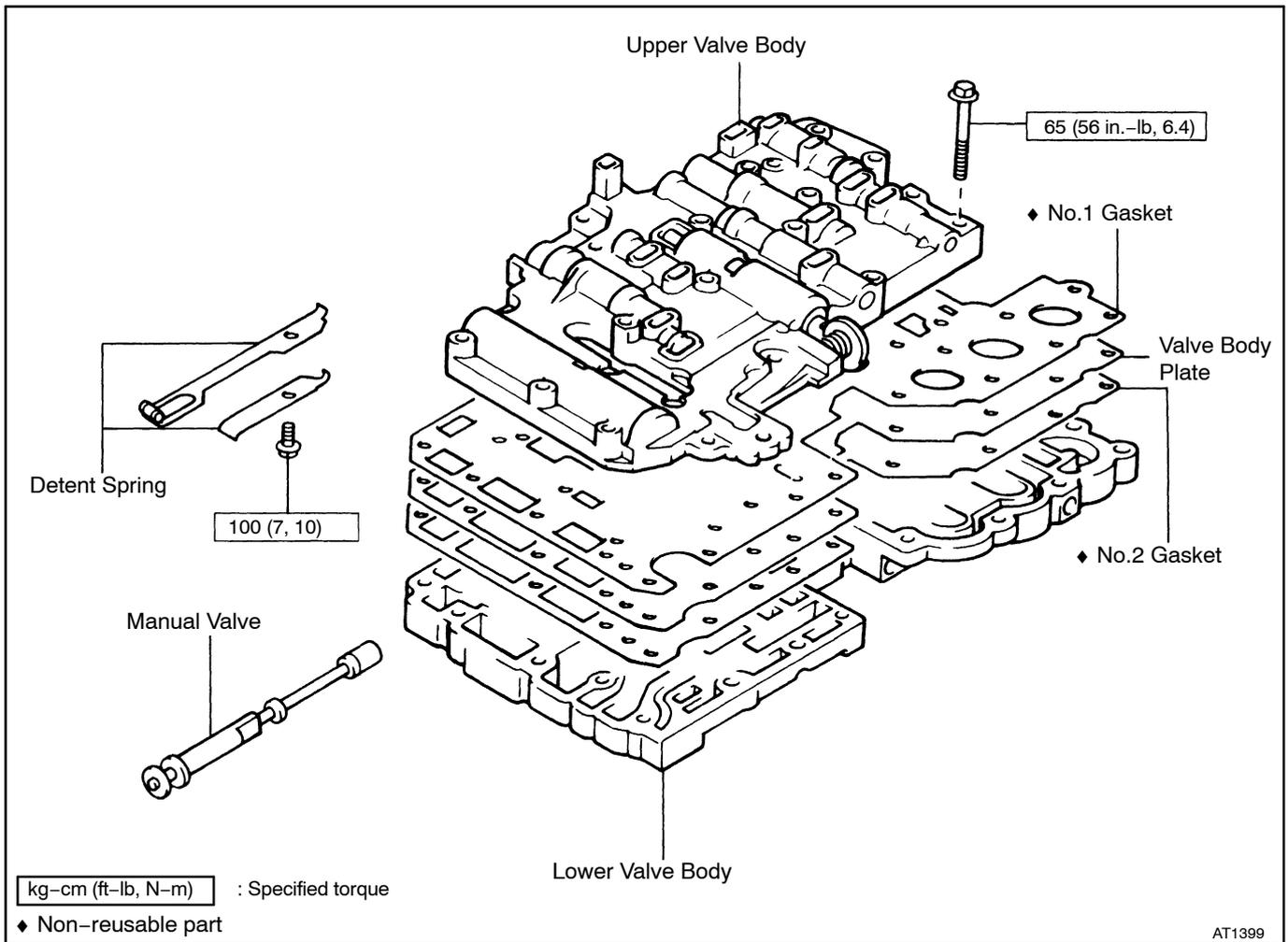
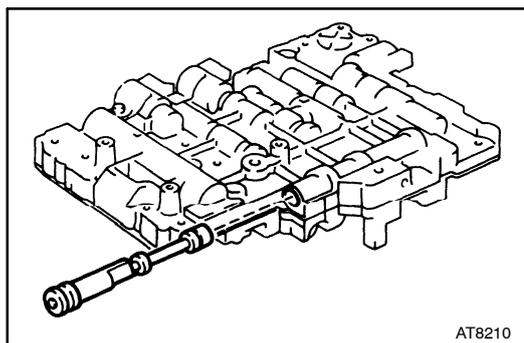


Valve Body COMPONENTS

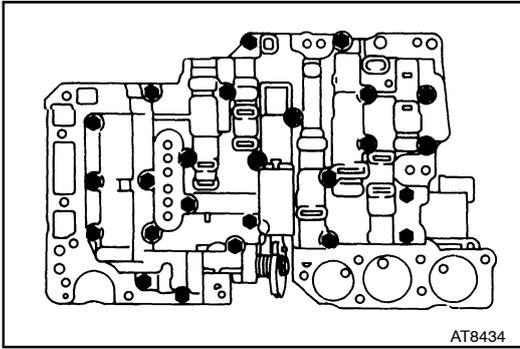


(Disassembly of Valve Body)

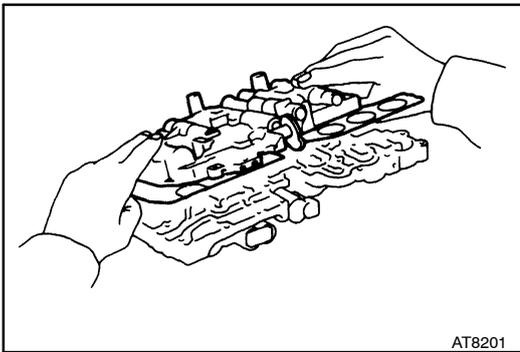
1. UNBOLT AND REMOVE DETENT SPRING



2. REMOVE MANUAL VALVE



- 3. TURN OVER ASSEMBLY AND REMOVE TWENTY-FIVE BOLTS**



- 4. LIFT OFF UPPER VALVE BODY AND PLATE AS A SINGLE UNIT**
Hold the valve body plate to the upper valve body.
HINT: Be careful that the check balls and strainer do not fall out.