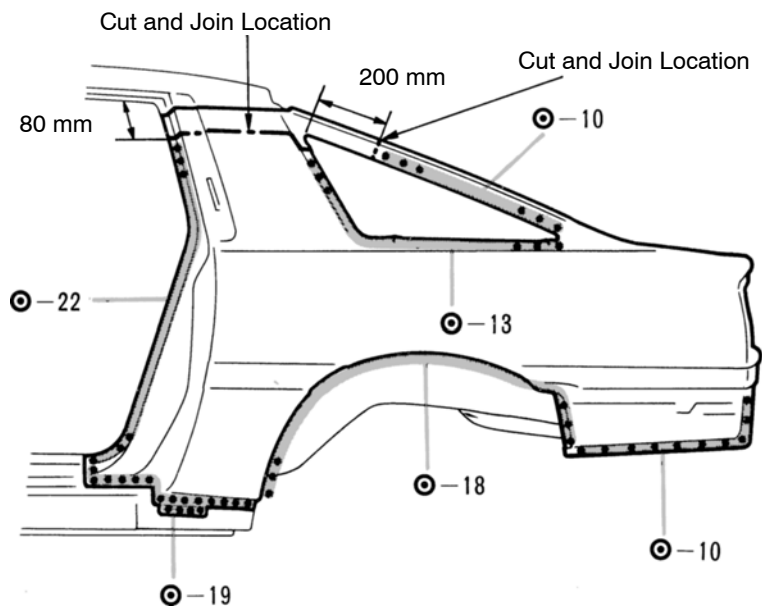
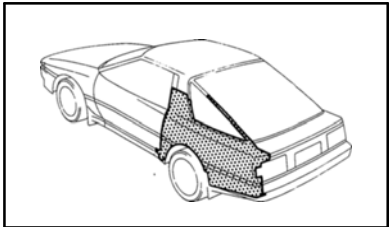


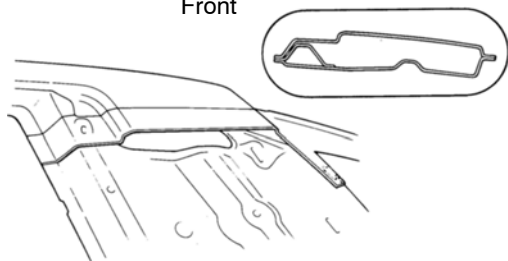
QUARTER PANEL (CUT)

REMOVAL

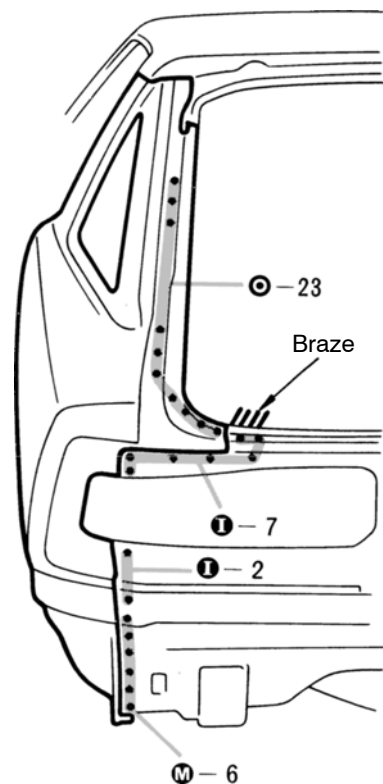
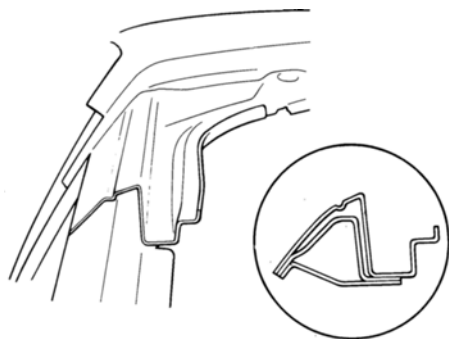


[Cut and Join Location]

Front



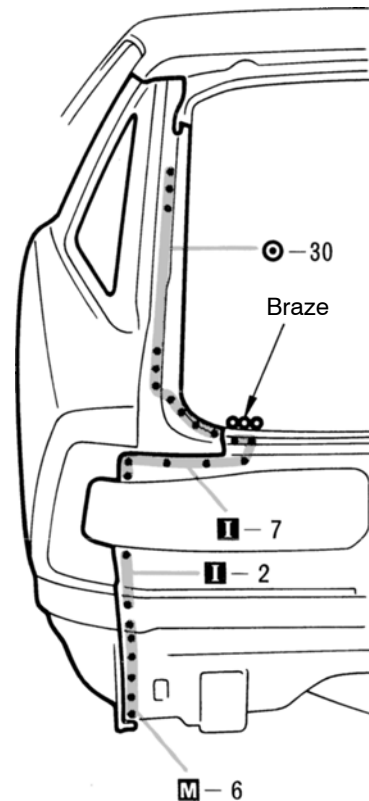
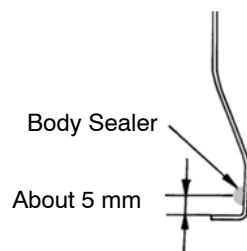
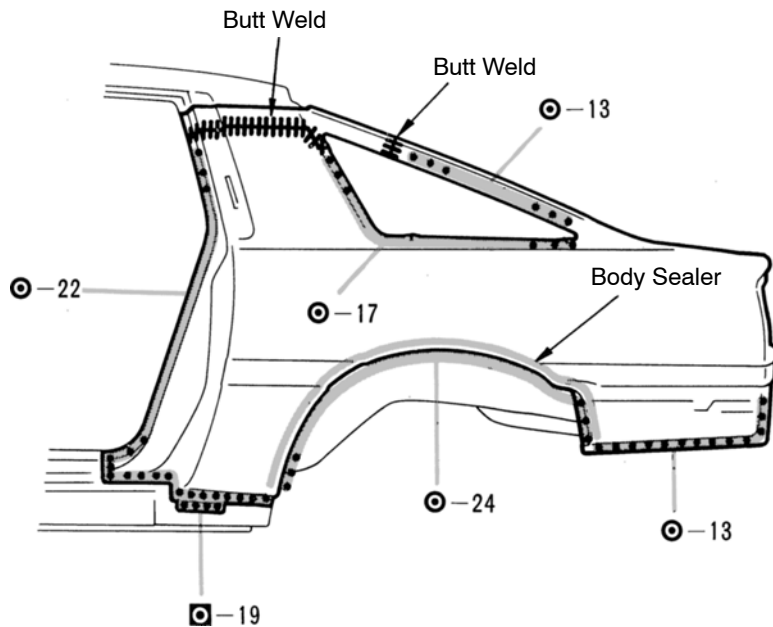
Rear



1. Cut and join the quarter panel as shown above.

mm	in.
87	3.43
200	7.87

## INSTALLATION



mm	in.
5	0.20

1. Before temporarily installing the new part, apply body sealer to the wheel arch portion.
2. Temporarily install the new part and check the fit of the front door, luggage compartment door and rear combination lamp.

**NOTE:**

- 1) Apply sealer approx. 5 mm (0.20 in.) from the flange, avoiding any oozing.
- 2) Apply evenly, approx. 3 – 4 mm (0.12–0.16 in.) in diameter.
- 3) For other sealing points, refer to section SU.