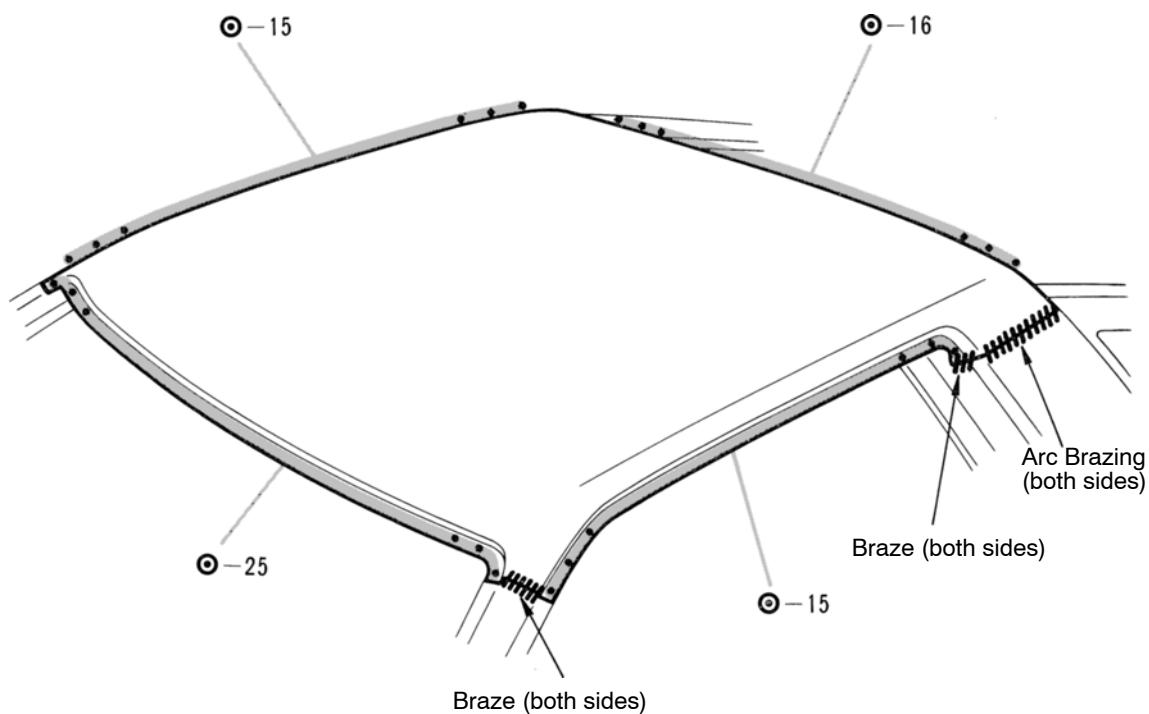
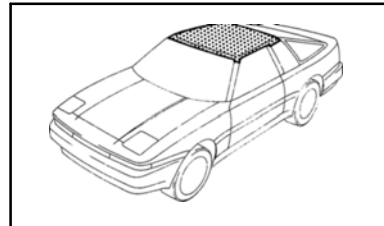


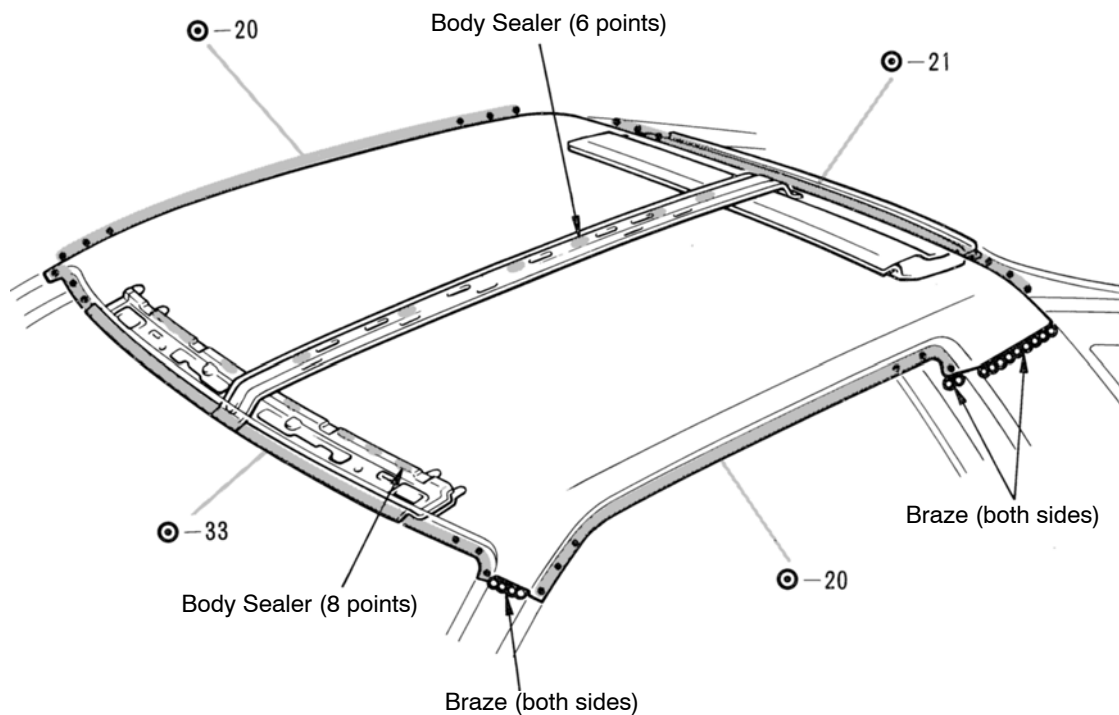
ROOF PANEL (ASSY)

REMOVAL



1. Heat the brazed area of the front pillar and scrape off the brazing with a wire brush.
NOTE: Be careful not to overheat the pillar.
2. Cut off the roof panel tip at the quarter panel are brazing connection with a cut grinder.

INSTALLATION



1. Before temporarily installing the new part, apply body sealer to the windshield header panel, roof panel center reinforcement and back window opening frame.

NOTE:

- 1) Apply just enough sealer for the new part to make contact.
- 2) For other sealing points, refer to section SU.

2. Braze the front body pillar connection.

NOTE: Before performing these operations, place a wet rag on the roof panel to protect it from damage.